

multi-purpose sewing machine

**REACH**

shàng hǎi rùi luò shí yè yǒu xiàn gōng sī  
上海睿珞实业有限公司

2023

The best home sewing machine

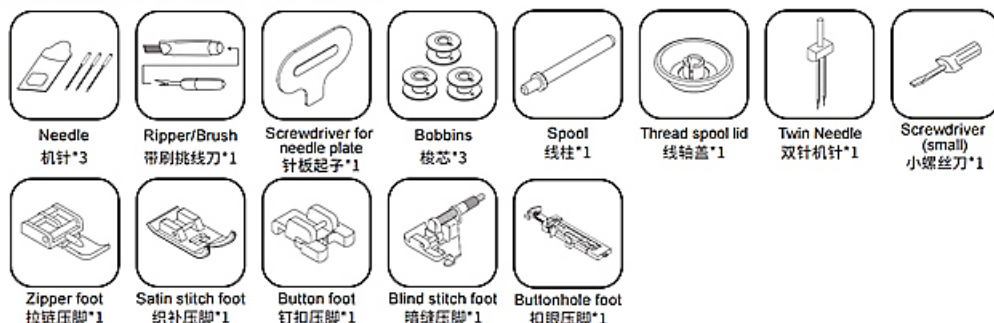




- 200 built-in stitches (100 stitches for 2710)
- 100 built-in Alphabets stitches (only for 2720)
- 9 styles of one step buttonhole stitches
- Manual start and speed control
- Backlight LCD display
- Convenient stitches selection button
- Upper and lower needle position/Twin needle function
- Security auto shut off
- Top loading hook system
- Automatic threader
- Automatic clutch for bobbin winding
- Drop feed system/Easy thread cutter
- Snap-on presser foot
- Portable handle
- Long life LED light
- Electronic foot controller



## Standard accessories



## 参数

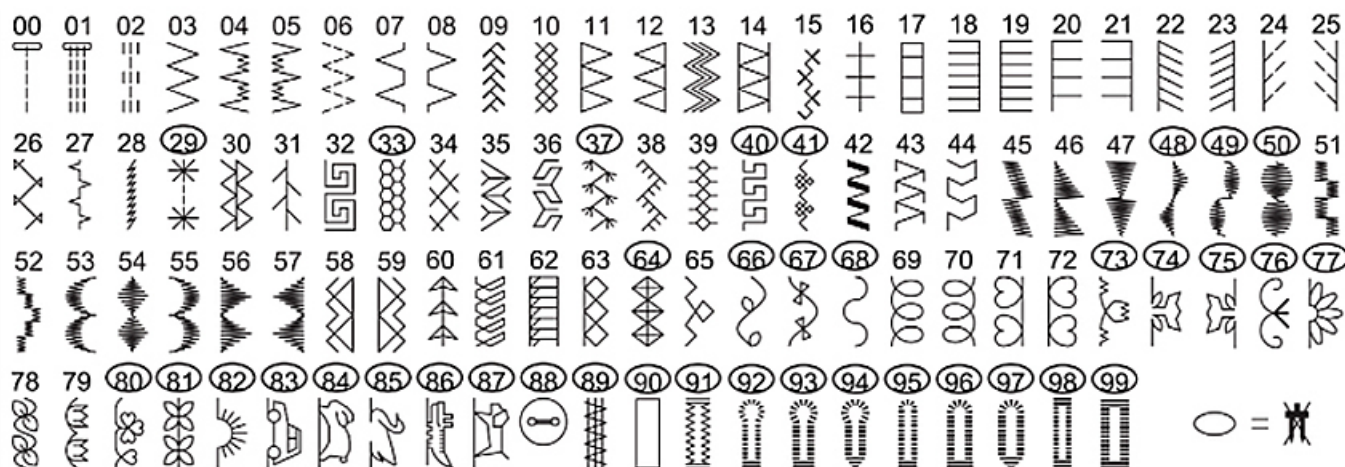
## parameter

11#-14#	3/90	700RPM± 50RPM	5.5mm	7mm	4.5mm	100~240 VAC	36W	6.6/5.3kg 410x190x310mm 460x255x345mm
---------	------	------------------	-------	-----	-------	----------------	-----	---

Needle Model 机针型号    Double Needle Model 双针型号    Maximum speed 最高转速    Foot lifts height 压脚提升高度    Stitch width 最大线迹宽度    Stitch length 最大线迹长度    Input Voltage 输入电压    Input Power 输入功率    GWINN Machine/Package Size 毛重/净重机器与包装尺寸

## 线迹

## stitch





- 50 built-in stitches
- Light weight free arm
- 4 step buttonhole
- LED display
- Convenient stitches selection button
- Upper and lower needle position
- Automatic clutch for bobbin winding
- Telescopic Spool pins
- Easy thread cutter
- Automatic threader (only for 2100AT)
- Snap-on presser foot
- Portable handle
- Long life LED light
- Electronic foot controller
- Twin needle function
- Mis-operation automatic alarm function



Extend table optional  
(扩展台选配)

Extend table optional  
(扩展台选配)

Extend table optional  
(扩展台选配)

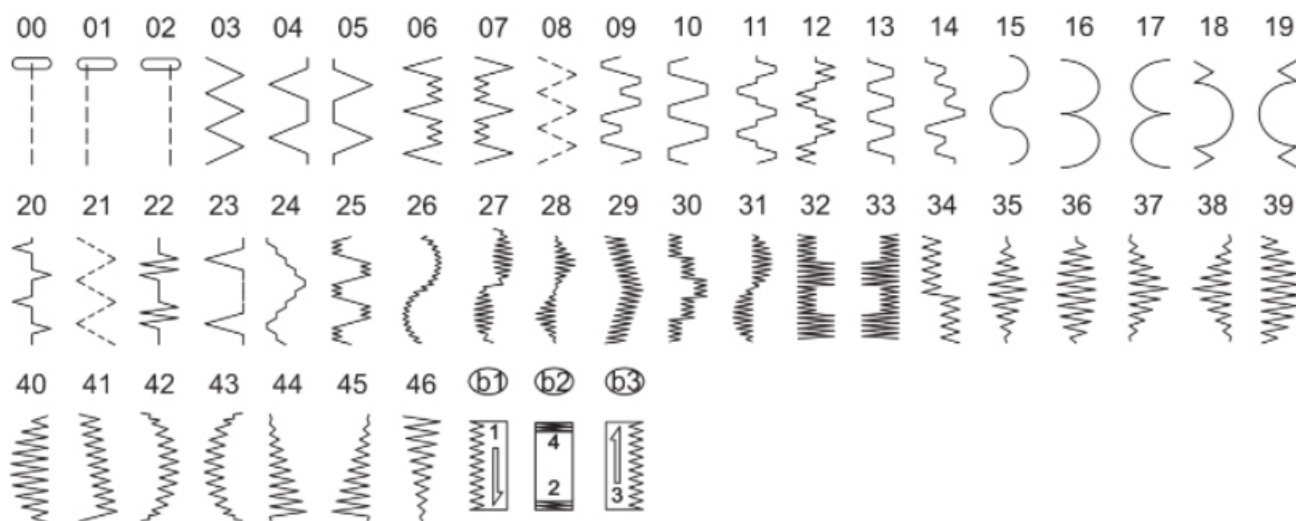


## Standard accessories

## 参数 parameter

11#-14#	2/90	700RPM± 50RPM	5.5mm	5mm	4mm	100~240 VAC	42W	6.8/5.5kg 430x170x300mm 480x255x345mm
Needle Model 机针型号	Double Needle Model 双针型号	Maximum speed 最高转速	Foot lifts height 压脚提升高度	Stitch width 最大线迹宽度	Stitch length 最大线迹长度	Input Voltage 输入电压	Input Power 输入功率	GWINN Machine/Package Size 毛重/净重 机器与包装尺寸

## 线迹 stitch





- 60 built-in stitches
- Light weight free arm
- 4 step buttonhole
- LED display
- Convenient stitches selection button
- Upper and lower needle position
- Automatic clutch for bobbin winding
- Telescopic Spool pins
- Easy thread cutter
- Automatic threader
- Snap-on presser foot
- Portable handle
- Long life LED light
- Electronic foot controller
- Twin needle function
- Mis-operation automatic alarm function



Extend table optional  
(扩展台选配)

Extend table optional  
(扩展台选配)



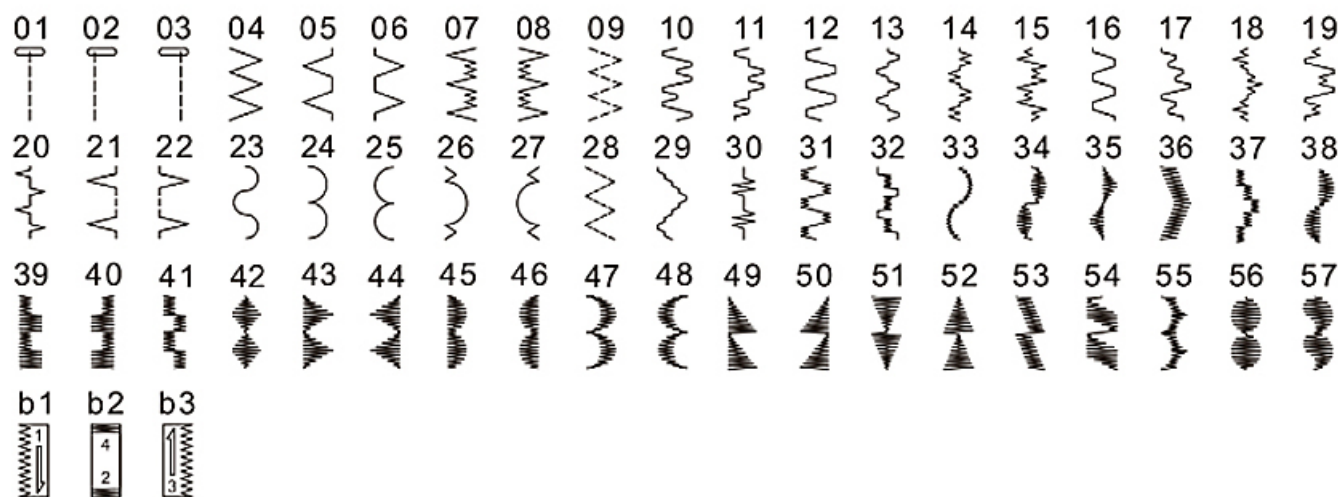
## Standard accessories

## 参数 parameter

11#-14#	2/90	700RPM±50RPM	5.5mm	5mm	4mm	100~240 VAC	42W	6.8/5.5kg 430x180x300mm 480x255x345mm
---------	------	--------------	-------	-----	-----	-------------	-----	---


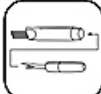




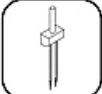







Needle Model 机针型号    Double Needle Model 双针型号    Maximum speed 最高转速    Foot lifts height 压脚提升高度    Stitch width 最大线迹宽度    Stitch length 最大线迹长度    Input Voltage 输入电压    Input Power 输入功率    GWM Machine/Package Size 毛重/净重 机器与包装尺寸

## 线迹 stitch





- 200 built-in stitches (100 stitches for 2685)
- 100 built-in Alphabets stitches (only for 2685A)
- 8 styles of one step buttonhole stitches
- Manual start and speed control
- Backlight LCD display
- ( convenient stitches selection button
- Upper and lower needle position
- Twin needle function
- Security auto shut off
- Top loading hook system
- Automatic threader
- Automatic clutch for bobbin winding
- Drop feed system
- Easy thread cutter
- Snap-on presser foot
- Portable handle
- Long life LED light
- Electronic foot controller


 Needle 机针*3	 Ripper/Brush 带刷挑线刀*1	 Screwdriver for needle plate 针板起子*1	 Bobbins 梭芯*3	 Spool 线柱*1	 Thread spool lid 线轴盖*1	 Twin Needle 双针机针*1	 Screwdriver (small) 小螺丝刀*1
 Zipper foot 拉链压脚*1	 Satin stitch foot 织补压脚*1	 Button foot 钉扣压脚*1	 Blind stitch foot 暗缝压脚*1	 Buttonhole foot 扣眼压脚*1	 Character board 字母看板*1		

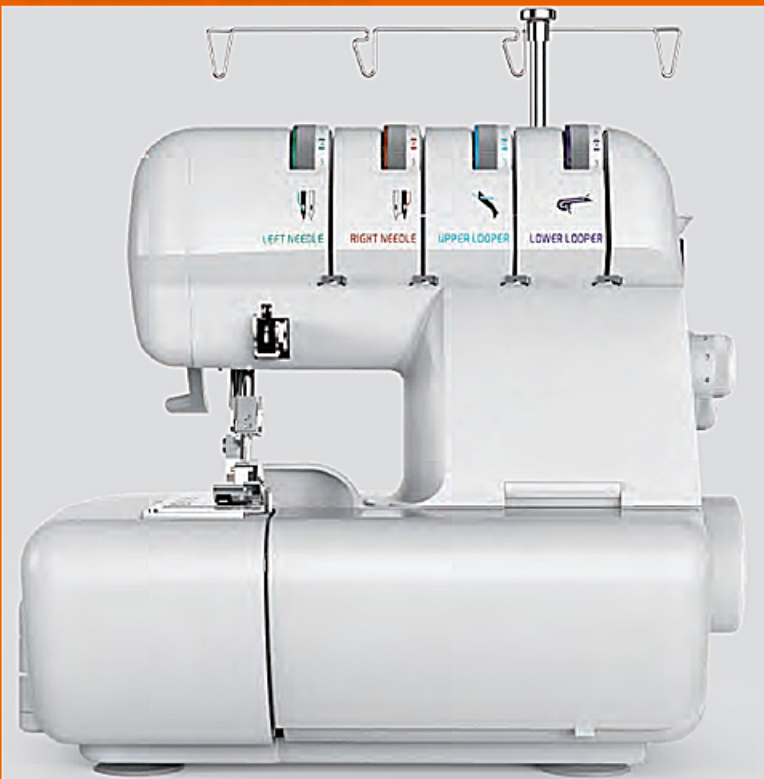
Standard accessories

## 参数 parameter

11#-14#	3/90	700RPM± 50RPM	5.5mm	7mm	4.5mm	100~240 VAC	36W	6.4/5.1kg 400x175x310mm 460x255x345mm
Needle Model 机针型号	Double Needle Model 双针型号	Maximum speed 最高转速	Foot lifts height 压脚提升高度	Stitch width 最大线迹宽度	Stitch length 最大线迹长度	Input Voltage 输入电压	Input Power 输入功率	GWNW Machine/Package Size 毛重/净重 机器与包装尺寸

## 线迹 stitch

00	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25
26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51
52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77
78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99				0 = 



Sewing table can be open, easy for threading lower loopers

Integral thread cutter

Cut width gauge

Built-in accessory storage

Lower knife driving mechanism

4-3-2 threads configuration, 12 different stitch types

Differential fee for perfect sewing, eliminates puckering or stretching

Rotatable upper knife

Adjustable stitch length

Electronic foot controller



Two thread looper  
双线弯针\*1

Stitch finger  
针板爪\*1

Needle kit  
机针套件\*1

Brush  
小刷子\*1

Upper cutter  
上切刀\*1

Tweezers  
小镊子\*1

Spanner  
小扳手\*1

Thread net  
线网罩\*1

Screwdriver  
(small)  
小螺丝刀\*1

Screwdriver  
(large)  
大螺丝刀\*1

Spool disc  
线筒垫片\*4

Spool holder  
线筒衬芯\*4

## 参数 parameter

## Standard accessories

11#-14#

Needle Model  
机针型号

1200RPM  
以上

Maximum speed  
最高转速

5mm

Foot lifts height  
压脚提升高度

220~240  
VAC

Input Voltage  
输入电压

105W  
(电机: 90W,  
灯: 15W)

Input Power  
输入功率

10/9kg  
320x280x320mm  
390x325x360mm

GWNW Machine/Package Size  
毛重/净重 机器与包装尺寸



Integral thread cutter  
Sewing table can be open,  
easy for threading lower loopers

Cut width gauge  
Built-in accessory storage  
Lower knife driving mechanism 4-3-2 threads  
configuration, 12 different stitch types  
Differential fee for perfect sewing, eliminates puckering or stretching  
Rotatable upper knife

Adjustable stitch length  
Long life LED light  
Electronic foot controller



							
Two thread looper 双线弯针*1	Stitch finger 针板爪*1	Needle kit 机针套件*1	Brush 小刷子*1	Upper cutter 上切刀*1	Tweezers 小镊子*1	Spanner 小扳手*1	Thread net 线网罩*1
							
Screwdriver (small) 小螺丝刀*1	Screwdriver (large) 大螺丝刀*1	Spool disc 线钩垫片*4	Spool holder 线钩衬芯*4				

## Standard accessories

参数

## parameter

11#-14#	1200RPM 以上	5mm	220~240 VAC	111W (电机: 110W, 灯: 1W)	10/9kg 320x280x320mm 390x325x360mm
Needle Model 机针型号	Maximum speed 最高转速	Foot lifts height 压脚提升高度	Input Voltage 输入电压	Input Power 输入功率	GW/NW Machine/Package Size 毛重/净重 机器与包装尺寸



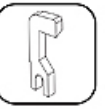



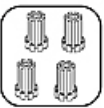


Integral thread cutter  
Sewing table can be open, easy for threading lower loopers

Cut width gauge  
Built-in accessory storage  
Lower knife driving mechanism 4-3-2 threads configuration, 12 different stitch types  
Differential fee for perfect sewing, eliminates puckering or stretching

Rotatable upper knife  
Adjustable stitch length  
Long life LED light  
Electronic foot controller



 Two thread looper 双线弯针*1	 Slitch finger 针板爪*1	 Needle kit 机针套件*1	 Brush 小刷子*1	 Upper cutter 上切刀*1	 Tweezers 小镊子*1	 Spanner 小扳手*1	 Thread net 线网罩*1
 Screwdriver (small) 小螺丝刀*1	 Screwdriver (large) 大螺丝刀*1	 Spool disc 线钩垫片*4	 Spool holder 线钩衬芯*4				

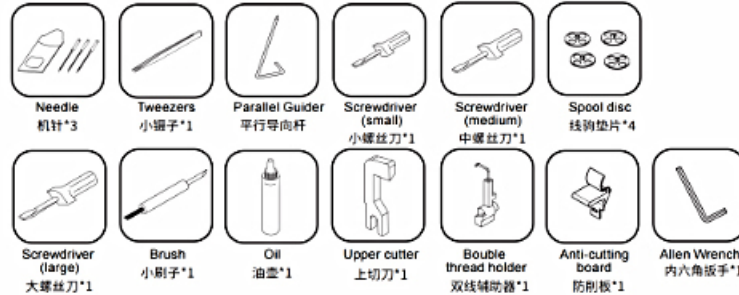
## 参数 parameter

## Standard accessories

11#-14#	1200RPM 以上	5mm	220~240 VAC	111W (电机: 110W, 灯: 1W)	10/9kg 320x280x320mm 390x325x360mm
Needle Model 机针型号	Maximum speed 最高转速	Foot lifts height 压脚提升高度	Input Voltage 输入电压	Input Power 输入功率	GW/NW Machine/Package Size 毛重/净重 机器与包装尺寸



- 5-thread overlock with perfect coverstitch
- Adjustable press foot pressure
- Differential feed for perfect sewing, eliminates puckering or stretching
- Tension release assures accurate thread placement in tension discs
- Easy fast looper threading
- Colour coded for threading
- Snap on presser foot
- Thread chain trimmer
- Heavy duty cutting system
- Easy rolled hems
- Flatlock using 2 thread, 3 thread, 4 thread or 5 thread
- Gathering
- Decorative stitch functions with variety of thread combinations
- Free arm for sewing tubular items
- Built in accessory storage
- LED sewing light
- Micro switch for safety off but lamp still on for repairing
- Soft PVC machine cover included



## 参数

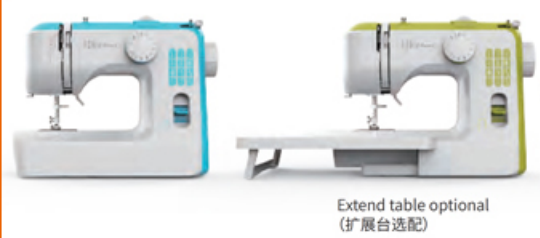
## parameter

## Standard accessories

11#-14#	1200RPM ±50RPM	4mm	220~240 VAC	91W (电机: 90W, 灯: 1W)	6.5mm	8.5/7.5kg 320x280x320mm 360x330x340mm
Needle Model 机针型号	Maximum speed 最高转速	Foot lifts height 压脚提升高度	Input Voltage 输入电压	Input Power 输入功率	Stitch width 最大线迹宽度	GWNW Machine/Package Size 毛重/净重 机器与包装尺寸



- 12 built-in stitches
- Four step buttonhole
- Light weight free arm
- Upper thread tension
- Easy reverse stitch lever
- Easy thread cutter
- Snap on presser foot
- Portable handle
- Electronic foot controller



Needles 机针*3	Spool pin discs 毛毡垫圈*1	Bobbins 梭芯*2	Buttonhole foot 扣眼压脚*1	Ripper/Brush 带刷挑线刀*1

## 参数 parameter

## Standard accessories

11#-14#	650RPM ±50RPM	5.5mm	4.5mm	3.6mm	220~240 VAC	71W (电机: 70W, 灯: 1W)	6/5kg 345x145x270mm 408x210x338mm
Needle Model 机针型号	Maximum speed 最高转速	Foot lifts height 压脚提升高度	Stitch width 最大线迹宽度	Stitch length 最大线迹长度	Input Voltage 输入电压	Input Power 输入功率	GWNWMachine/Package Size 毛重/净重 机器与包装尺寸

## 线迹 stitch





- 24 built-in stitches
- Four step buttonhole
- Light weight free arm
- Automatic clutch for bobbin winding
- Telescopic spool pin
- Easy thread cutter
- Snap on presser foot
- Portable handle
- Long life LED light
- Electronic foot controller
- Automatic threader
- Drop feed system

**Buttonhole foot** 扣眼压脚\*1  
**Ripper/Brush** 带刷挑线刀\*1  
**Screwdriver** 多用开刀\*1  
**Hem guide foot** 导向压脚\*1  
**Needle** 机针\*3  
**Bobbins** 梭芯\*3  
**Zipper foot** 拉链压脚\*1  
**Button foot** 钉扣压脚\*1

**Standard accessories**

### 参数 parameter

11#-14#	700RPM ±50RPM	5.5mm	4.5mm	4mm	220~240 VAC	62W (电机: 60W, 灯: 2W)	7.1/5.8kg 430x170x300mm 480x225x345mm
Needle Model 机针型号	Maximum speed 最高转速	Foot lifts height 压脚提升高度	Stitch width 最大线迹宽度	Stitch length 最大线迹长度	Input Voltage 输入电压	Input Power 输入功率	GWNWMachine/Package Size 毛重/净重机器与包装尺寸

### 线迹 stitch

#### 伸缩缝线迹(SS)

A	B	C	D	E	F	A	B	C	D	E	F
G	H	I	J	K	L	G	H	I	J	K	L

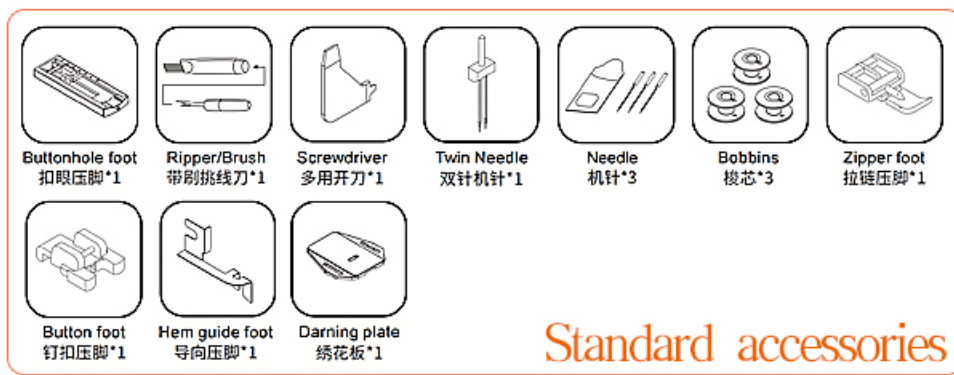
1

2

3



- 24 built-in stitches
- Four step buttonhole
- Twin needle function (24 types)
- Light weight free arm
- Automatic clutch for bobbin winding
- Telescopic spool pin
- Easy thread cutter
- Snap on presser foot
- Portable handle
- Long life LED light
- Automatic threader
- Electronic foot controller
- Drop feed system (optional)



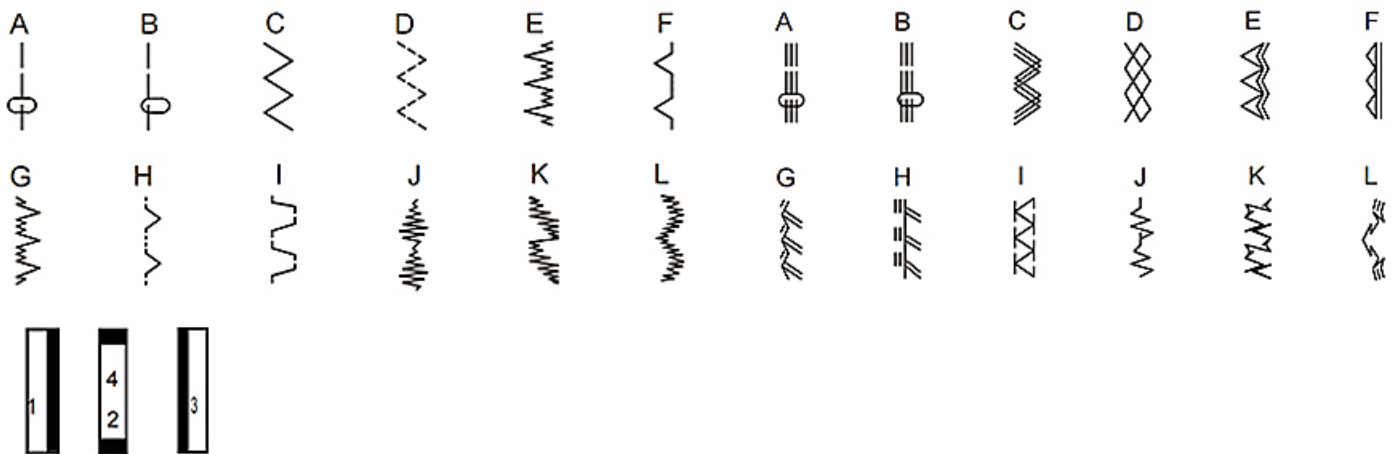
### Standard accessories

### 参数 parameter

11#-14#	2/90	700RPM ±50RPM	5.5mm	4mm	4mm	220~240 VAC	62W (电机: 60W, 灯: 2W)	7.3/6.3kg 390x150x295mm 445x235x345mm
Needle Model 机针型号	Double Needle Model 双针型号	Maximum speed 最高转速	Foot lifts height 压脚提升高度	Stitch width 最大线迹宽度	Stitch length 最大线迹长度	Input Voltage 输入电压	Input Power 输入功率	GWNW Machine/Package Size 毛重/净重 机器与包装尺寸

### 线迹 stitch

### 伸缩缝线迹(SS)



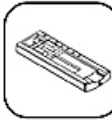


- 24 built-in stitches
- Four step buttonhole
- Twin needle function (24 types)
- Light weight free arm
- Automatic clutch for bobbin winding
- Telescopic spool pin
- Easy thread cutter
- Snap on presser foot
- Portable handle
- Long life LED light
- Automatic threader
- Electronic foot controller
- Drop feed system

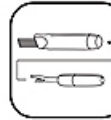


Extend table optional  
(扩展台选配)

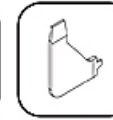
Extend table optional  
(扩展台选配)



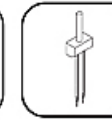
Buttonhole foot  
扣眼压脚\*1




Ripper/Brush  
带刷挑线刀\*1



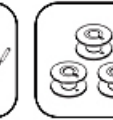
Screwdriver  
多用开刀\*1



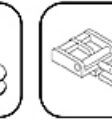
Twin Needle  
双针机针\*1



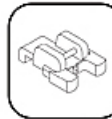
Needle  
机针\*3



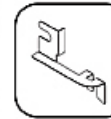
Bobbins  
梭芯\*3



Zipper foot  
拉链压脚\*1



Button foot  
钉扣压脚\*1



Hem guide foot  
导向压脚\*1

### Standard accessories

### 参数

### parameter

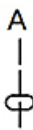
11#-14#	2/90	700RPM ±50RPM	5.5mm	4mm	4mm	220~240 VAC	62W (电机: 60W, 灯: 2W)	7.1/5.8kg 420x170x300mm 480x215x335mm
Needle Model 机针型号	Double Needle Model 双针型号	Maximum speed 最高转速	Foot lifts height 压脚提升高度	Stitch width 最大线迹宽度	Stitch length 最大线迹长度	Input Voltage 输入电压	Input Power 输入功率	GWNW Machine/Package Size 毛重/净重 机器与包装尺寸

### 线迹


### stitch

### 伸缩缝线迹(SS)


A



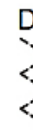
B




C



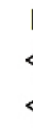
D




E




F




A




B




C




D




E



F




1

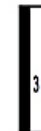


4

2

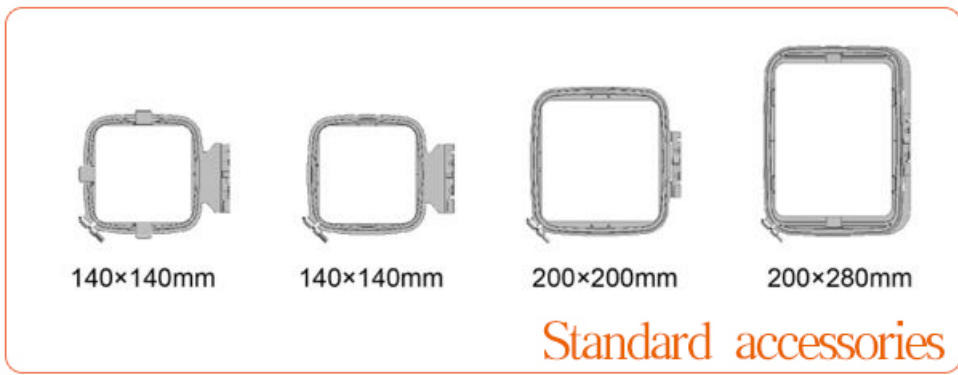


3





11 kinds of language  
 LED Sewing light  
 7" LCD screen  
 Support 30 million stitches of patterns storage  
 Touch Panel LCD  
 Break thread detection  
 312 types Built-in Embroidery design  
 Break thread detection  
 (USB) Custom pattern input



参数 parameter

		功率 power	55W	净重 Net weight	14.5kg	毛重 Gross weight	18.5kg	包装尺寸 Packing size	670*545*555mm
最大刺绣尺寸 Embroidery Area (MAX)	速度 speed	内置花样 Built-in Embroidery design	绣花格式 Embroidery file format	极速导入绣花花样 Quickly imported embroidery patterns	花样缩放/旋转 / 镜像/平移 Pattern zoom/ rotate/mirror/pan	字母/花样组合 Letter/pattern combination	绣线颜色显示 Thread color display	花样背景 / 配色效果编辑 Pattern background / coloring effect editing	绣花进度 Embroidery progress
200*280mm	0-860rpm	312 types	DST DSB	Yes	Support	Support	Support	Support	Real-time tracking
内置字母/数字/边框 Built-in letters/figures/ borders	快进/后退补绣 Fast forward/back off embroidery	快速穿线 Fast threading	自动剪线 Automatic trimming	自动绕线(梭芯) Automatic winding (spindle)	速度调节 Adjust speed	圆弧状排列字母 Circular arc arrangement of letters	屏幕触控 Touch Panel LCD	底线线量检测 Detection bottom thread	自动补针 Automatic compensation embroidery
Yes	Support	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
自定义花样输入(USB) Custom pattern input (USB)	断线检测 Break thread detection	锁屏功能 Screen lock function	屏幕 The screen	照明 Sewing light	语言 Operation language	适用电源 Power supply	存储功能 Storage capabilities		
Support	Yes	Yes	7"LCD screen	LED	11 kinds of language	100 - 240V 50HZ/60HZ	Support 30 million stitches of patterns storage		



- Aluminium body in side with plastic body outside
- Built-in light
- 24 Stitches
- 4 Step buttonholer
- Adjustable zigzag stitch width
- Automatic clutch for bobbin winding
- Telescopic spool pin
- Easy thread cutter
- Easy pass foot change
- Free arm
- Powerful electric motor
- Foldable handle



## 参数

### parameter

9°-18°	4/5	5mm	5mm	750	80W	440×230×345	7.5/6.5

## 线迹

### stitch

